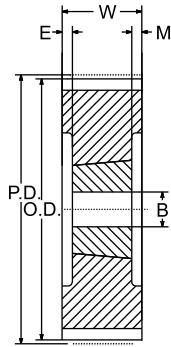
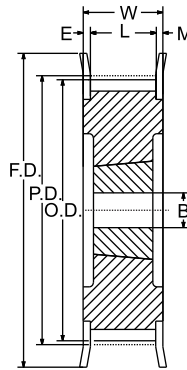
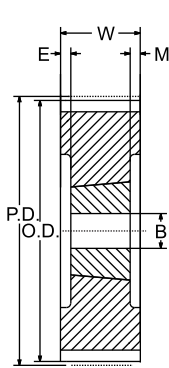
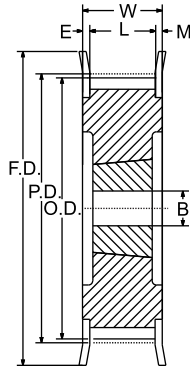
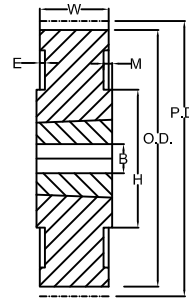


TAPER LOCK HTD® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 40MM WIDE BELTS

TYPE - A

TYPE - AF

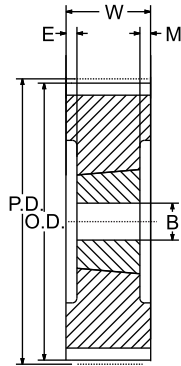
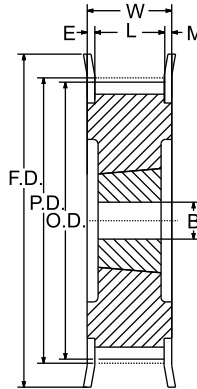

TL 14mm PITCH (HTD) 40mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
28-14M40-TL	28-14M40-TL-2012	28	2012	A1F	4.912	4.802	5-9/16	1/2	2-1/8	2-1/8	0.00	0.88	5.90
29-14M40-TL	29-14M40-TL-2012	29	2012	A1F	5.088	4.978	5-9/16	1/2	2-1/8	2-1/8	0.00	0.88	6.60
30-14M40-TL	30-14M40-TL-2012	30	2012	A1F	5.263	5.153	6-1/8	1/2	2-1/8	2-1/8	0.00	0.88	6.50
32-14M40-TL	32-14M40-TL-2012	32	2012	A1F	5.614	5.504	6-1/8	1/2	2-1/8	2-1/8	0.00	0.88	8.00
34-14M40-TL	34-14M40-TL-2012	34	2012	A1F	5.965	5.855	6-1/2	1/2	2-1/8	2-1/8	0.00	0.88	9.40
36-14M40-TL	36-14M40-TL-2517	36	2517	A1F	6.316	6.206	6-7/8	1/2	2-11/16	2-1/8	0.00	0.38	11.00
38-14M40-TL	38-14M40-TL-2517	38	2517	A1F	6.667	6.557	7-7/32	1/2	2-11/16	2-1/8	0.00	0.38	12.00
40-14M40-TL	40-14M40-TL-2517	40	2517	A1F	7.018	6.908	7-1/2	1/2	2-11/16	2-1/8	0.00	0.38	14.00
44-14M40-TL	44-14M40-TL-2517	44	2517	A1F	7.720	7.610	8-11/32	1/2	2-11/16	2-1/8	0.00	0.38	18.00
48-14M40-TL	48-14M40-TL-2517	48	2517	A1F	8.421	8.311	8-15/16	1/2	2-11/16	2-1/8	0.00	0.38	22.00
52-14M40-TL	52-14M40-TL-2517	52	2517	A1F	9.123	9.013	9-11/16	1/2	2-11/16	2-1/8	0.00	0.38	26.00
56-14M40-TL	56-14M40-TL-2517	56	2517	A1F	9.825	9.715	10-3/8	1/2	2-11/16	2-1/8	0.00	0.38	31.00
60-14M40-TL	60-14M40-TL-3020	60	3020	A2F	10.527	10.417	11-1/16	7/8	3-1/4	2-1/8	0.00	0.13	29.00
64-14M40-TL	64-14M40-TL-3020	64	3020	A2F	11.229	11.119	11-3/4	7/8	3-1/4	2-1/8	0.00	0.13	31.00
68-14M40-TL	68-14M40-TL-3020	68	3020	A2F	11.930	11.820	12-1/2	7/8	3-1/4	2-1/8	0.00	0.13	31.00
72-14M40-TL	72-14M40-TL-3020	72	3020	A2F	12.632	12.522	13-3/16	7/8	3-1/4	2-1/8	0.00	0.13	34.00
80-14M40-TL	80-14M40-TL-3020	80	3020	A3F	14.036	13.926	14-5/8	7/8	3-1/4	2-1/8	0.00	0.13	34.00
90-14M40-TL	90-14M40-TL-3020	90	3020	A3	15.790	15.680	-	7/8	3-1/4	2-1/8	0.00	0.13	40.00
112-14M40-TL	112-14M40-TL-3020	112	3020	A3	19.650	19.540	-	7/8	3-1/4	2-1/8	0.00	0.13	101.00
144-14M40-TL	144-14M40-TL-3020	144	3020	A3	25.264	25.154	-	7/8	3-1/4	2-1/8	0.00	0.13	154.00
168-14M40-TL	168-14M40-TL-3020	168	3020	A3	29.475	29.265	-	7/8	3-1/4	2-1/8	0.00	0.13	133.00
192-14M40-TL	192-14M40-TL-3020	192	3020	A3	33.686	33.576	-	7/8	3-1/4	2-1/8	0.00	0.13	168.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

TAPER LOCK HTD® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 55MM WIDE BELTS

TYPE - A

TYPE - AF

TYPE - C

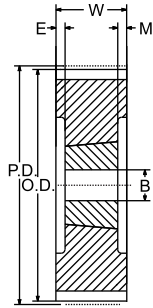
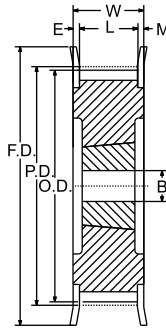

TL 14mm PITCH (HTD) 55mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
28-14M55-TL	28-14M-55-TL-2012	28	2012	A1F	4.912	4.802	5-9/16	1/2	2-1/8	2-3/4	0.00	1-1/2	7.40
29-14M55-TL	29-14M-55-TL-2012	29	2012	A1F	5.088	4.978	5-9/16	1/2	2-1/8	2-3/4	0.00	1-1/2	8.40
30-14M55-TL	30-14M-55-TL-2517	30	2517	A1F	5.263	5.153	6-1/8	1/2	2-11/16	2-3/4	0.00	1	7.40
32-14M55-TL	32-14M-55-TL-2517	32	2517	A1F	5.614	5.504	6-1/8	1/2	2-11/16	2-3/4	0.00	1	9.30
34-14M55-TL	34-14M-55-TL-2517	34	2517	A1F	5.965	5.855	6-1/2	1/2	2-11/16	2-3/4	0.00	1	11.00
36-14M55-TL	36-14M-55-TL-2517	36	2517	A1F	6.316	6.206	6-7/8	1/2	2-11/16	2-3/4	0.00	1	12.00
38-14M55-TL	38-14M-55-TL-2517	38	2517	A1F	6.667	6.557	7-7/32	1/2	2-11/16	2-3/4	0.00	1	14.00
40-14M55-TL	40-14M-55-TL-2517	40	2517	A1F	7.018	6.908	7-1/2	1/2	2-11/16	2-3/4	0.00	1	17.00
44-14M55-TL	44-14M-55-TL-2517	44	2517	A1F	7.720	7.610	8-11/32	1/2	2-11/16	2-3/4	0.00	1	20.00
48-14M55-TL	48-14M-55-TL-3020	48	3020	A1F	8.421	8.311	8-15/16	7/8	3-1/4	2-3/4	0.00	3/4	24.00
52-14M55-TL	52-14M-55-TL-3020	52	3020	A1F	9.123	9.013	9-11/16	7/8	3-1/4	2-3/4	0.00	3/4	30.00
56-14M55-TL	56-14M-55-TL-3020	56	3020	A1F	9.825	9.715	10-3/8	7/8	3-1/4	2-3/4	0.00	3/4	35.00
60-14M55-TL	60-14M-55-TL-3020	60	3020	A1F	10.527	10.417	11-1/16	7/8	3-1/4	2-3/4	0.00	3/4	42.00
64-14M55-TL	64-14M-55-TL-3020	64	3020	A1F	11.229	11.119	11-3/4	7/8	3-1/4	2-3/4	0.00	3/4	48.00
68-14M55-TL	68-14M-55-TL-3020	68	3020	A2F	11.930	11.820	12-1/2	7/8	3-1/4	2-3/4	0.00	3/4	40.00
72-14M55-TL	72-14M-55-TL-3020	72	3020	A2F	12.632	12.522	13-3/16	7/8	3-1/4	2-3/4	0.00	3/4	45.00
80-14M55-TL	80-14M-55-TL-3020	80	3020	A3F	14.036	13.926	14-5/8	7/8	3-1/4	2-3/4	0.00	3/4	42.00
90-14M55-TL	90-14M-55-TL-3020	90	3020	A3	15.790	15.680	-	7/8	3-1/4	2-3/4	0.00	3/4	45.00
112-14M55-TL	112-14M-55-TL-3020	112	3020	A3	19.650	19.540	-	7/8	3-1/4	2-3/4	0.00	3/4	117.00
144-14M55-TL	144-14M-55-TL-3020	144	3020	A3	25.264	25.154	-	7/8	3-1/4	2-3/4	0.00	3/4	98.00
168-14M55-TL	168-14M-55-TL-3020	168	3020	A3	29.475	29.265	-	7/8	3-1/4	2-3/4	0.00	3/4	146.00
192-14M55-TL	192-14M-55-TL-3020	192	3020	C3	33.686	33.576	-	1 3/16	3-15/16	2-3/4	0.00	3/4	432.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

TAPER LOCK HTD® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 85MM WIDE BELTS

TYPE - A

TYPE - AF

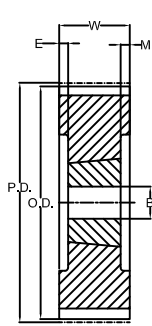

TL 14mm PITCH (HTD) 85mm WIDE BELTS													
OLD PART PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
28-14M85-TL	28-14M-85-TL-2012	28	2012	A1F	4.912	4.802	5-9/16	1/2	2-1/8	4	1.31	1.44	10.00
29-14M85-TL	29-14M-85-TL-2012	29	2012	A1F	5.088	4.978	5-9/16	1/2	2-1/8	4	1.31	1.44	12.00
30-14M85-TL	30-14M-85-TL-2517	30	2517	A1F	5.263	5.153	6-1/8	1/2	2-11/16	4	0.50	1.75	10.00
32-14M85-TL	32-14M-85-TL-2517	32	2517	A1F	5.614	5.504	6-1/8	1/2	2-11/16	4	0.81	1.44	13.00
34-14M85-TL	34-14M-85-TL-2517	34	2517	A1F	5.965	5.855	6-1/2	1/2	2-11/16	4	0.81	1.44	15.00
36-14M85-TL	36-14M-85-TL-3020	36	3020	A1F	6.316	6.206	6-7/8	7/8	3-1/4	4	0.53	1.47	14.00
38-14M85-TL	38-14M-85-TL-3020	38	3020	A1F	6.667	6.557	7-7/32	7/8	3-1/4	4	0.53	1.47	17.00
40-14M85-TL	40-14M-85-TL-3020	40	3020	A1F	7.018	6.908	7-1/2	7/8	3-1/4	4	0.53	1.47	20.00
44-14M85-TL	44-14M-85-TL-3020	44	3020	A1F	7.720	7.610	8-11/32	7/8	3-1/4	4	0.53	1.47	24.00
48-14M85-TL	48-14M-85-TL-3020	48	3020	A1F	8.421	8.311	8-15/16	7/8	3-1/4	4	0.53	1.47	31.00
52-14M85-TL	52-14M-85-TL-3535	52	3535	A1F	9.123	9.013	9-11/16	1-3/16	3-15/16	4	0.00	0.50	37.00
56-14M85-TL	56-14M-85-TL-3535	56	3535	A1F	9.825	9.715	10-3/8	1-3/16	3-15/16	4	0.00	0.50	52.00
60-14M85-TL	60-14M-85-TL-3535	60	3535	A1F	10.527	10.417	11-1/16	1-3/16	3-15/16	4	0.00	0.50	63.00
64-14M85-TL	64-14M-85-TL-3535	64	3535	A1F	11.229	11.119	11-3/4	1-3/16	3-15/16	4	0.00	0.50	74.00
68-14M85-TL	68-14M-85-TL-3535	68	3535	A2F	11.930	11.820	12-1/2	1-3/16	3-15/16	4	0.00	0.50	63.00
72-14M85-TL	72-14M-85-TL-3535	72	3535	A1F	12.632	12.522	13-3/16	1-3/16	3-15/16	4	0.00	0.50	97.00
80-14M85-TL	80-14M-85-TL-3535	80	3535	A2F	14.036	13.926	14-5/8	1-3/16	3-15/16	4	0.00	0.50	63.00
90-14M85-TL	90-14M-85-TL-3535	90	3535	A2	15.790	15.680	-	1-3/16	3-15/16	4	0.00	0.50	72.00
112-14M85-TL	112-14M-85-TL-3535	112	3535	A3	19.650	19.540	-	1-3/16	3-15/16	4	0.00	0.50	131.00
144-14M85-TL	144-14M-85-TL-4040	144	4040	A3	25.264	25.154	-	1-7/16	4-7/16	4	0.00	0.00	137.00
168-14M85-TL	168-14M-85-TL-4040	168	4040	A3	29.475	29.265	-	1-7/16	4-7/16	4	0.00	0.00	192.00
192-14M85-TL	192-14M-85-TL-4040	192	4040	A3	33.686	33.576	-	1-7/16	4-7/16	4	0.00	0.00	448.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

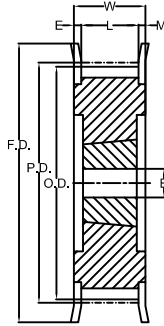
TAPER LOCK HTD® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 115MM WIDE BELTS

TYPE - A

TYPE - AF


TL 14mm PITCH (HTD) 115mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
30-14M115-TL	30-14M-115-TL-2517	30	2517	A1F	5.263	5.153	5-49/64	1/2	2-11/16	5-1/4	1.75	1.75	13.00
32-14M115-TL	32-14M-115-TL-2517	32	2517	A1F	5.614	5.504	6-7/64	1/2	2-11/16	5-1/4	1.75	1.75	16.00
34-14M115-TL	34-14M-115-TL-2517	34	2517	A1F	5.965	5.855	6-15/32	1/2	2-11/16	5-1/4	1.75	1.75	19.00
36-14M115-TL	36-14M-115-TL-3020	36	3020	A1F	6.316	6.206	6-13/16	7/8	3-1/4	5-1/4	1.63	1.63	18.00
38-14M115-TL	38-14M-115-TL-3020	38	3020	A1F	6.667	6.557	7-11/64	7/8	3-1/4	5-1/4	1.63	1.63	20.00
40-14M115-TL	40-14M-115-TL-3020	40	3020	A1F	7.018	6.908	7-33/64	7/8	3-1/4	5-1/4	1.63	1.63	23.00
44-14M115-TL	44-14M-115-TL-3535	44	3535	A1F	7.720	7.610	8-25/64	1 3/16	3-15/16	5-1/4	0.88	0.88	30.00
48-14M115-TL	48-14M-115-TL-3535	48	3535	A1F	8.421	8.311	8-15/16	1 3/16	3-15/16	5-1/4	0.88	0.88	40.00
52-14M115-TL	52-14M-115-TL-4040	52	4040	A1F	9.123	9.013	9-11/16	1 7/16	4-7/16	5-1/4	0.63	0.63	47.00
56-14M115-TL	56-14M-115-TL-4040	56	4040	A1F	9.825	9.715	10-21/64	1 7/16	4-7/16	5-1/4	0.63	0.63	58.00
60-14M115-TL	60-14M-115-TL-4040	60	4040	A1F	10.527	10.417	11-1/16	1 7/16	4-7/16	5-1/4	0.63	0.63	70.00
64-14M115-TL	64-14M-115-TL-4545	64	4545	A1F	11.229	11.119	11-3/41	1 15/16	4-15/16	5-1/4	0.38	0.38	82.00
68-14M115-TL	68-14M-115-TL-4545	68	4545	A1F	11.930	11.820	12-1/2	1 15/16	4-15/16	5-1/4	0.38	0.38	97.00
72-14M115-TL	72-14M-115-TL-4545	72	4545	A1F	12.632	12.522	13-1/16	1 15/16	4-15/16	5-1/4	0.00	0.75	113.00
80-14M115-TL	80-14M-115-TL-4545	80	4545	A2F	14.036	13.926	14-5/8	1 15/16	4-15/16	5-1/4	0.38	0.38	148.00
90-14M115-TL	90-14M-115-TL-4545	90	4545	A2	15.790	15.680	.	1 15/16	4-15/16	5-1/4	0.38	0.38	117.00
112-14M115-TL	112-14M-115-TL-4545	112	4545	A2	19.650	19.540	.	1 15/16	4-15/16		0.00	0.75	173.00
144-14M115-TL	144-14M-115-TL-4545	144	4545	A3	25.264	25.154	.	1 15/16	4-15/16		0.38	0.38	120.00
168-14M115-TL	168-14M-115-TL-4545	168	4545	A3	29.475	29.265	.	1 15/16	4-15/16		0.38	0.38	223.00
192-14M115-TL	192-14M-115-TL-4545	192	4545	A3	33.686	33.576	.	1 15/16	4-15/16		0.38	0.38	475.00
216-14M115-TL	216-14M-115-TL-4545	216	4545	A3	37.896	37.786	.	4 7/16	6		0.00	0.25	686.00

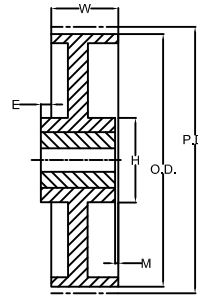
Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

TAPER LOCK HTD® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 170MM WIDE BELTS


TYPE - A



TYPE - AF



TYPE - D



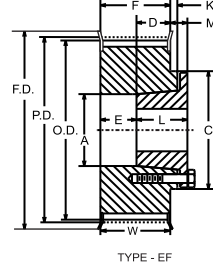
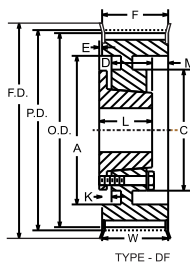
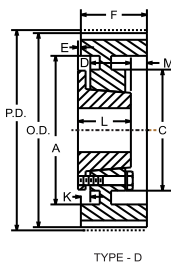
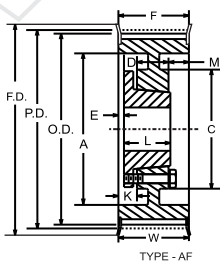
TL 14mm PITCH (HTD) 170mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
40-14M170-TL	40-14M-170-TL-3020	40	3020	A1F	7.018	6.908	7-33/64	1 3/16	3-15/16	7-3/8	1.94	1.94	29.00
44-14M170-TL	44-14M-170-TL-3535	44	3535	A1F	7.720	7.610	8-25/64	1 3/16	3-15/16	7-3/8	1.94	1.94	39.00
48-14M170-TL	48-14M-170-TL-3535	48	3535	A1F	8.421	8.311	8-15/16	1 3/16	3-15/16	7-3/8	1.94	1.94	51.00
52-14M170-TL	52-14M-170-TL-4040	52	4040	A1F	9.123	9.013	9-11/16	1 7/16	4-7/16	7-3/8	1.13	2.25	59.00
56-14M170-TL	56-14M-170-TL-4040	56	4040	A1F	9.825	9.715	10-21/64	1 7/16	4-7/16	7-3/8	1.13	2.25	71.00
60-14M170-TL	60-14M-170-TL-4040	60	4040	A1F	10.527	10.417	11-1/16	1 15/16	4-15/16	7-3/8	0.75	2.13	83.00
64-14M170-TL	64-14M-170-TL-4545	64	4545	A1F	11.229	11.119	11-3/41	1 15/16	4-15/16	7-3/8	0.63	2.25	94.00
68-14M170-TL	68-14M-170-TL-4545	68	4545	A1F	11.930	11.820	12-1/2	1 15/16	4-15/16	7-3/8	0.63	2.25	113.00
72-14M170-TL	72-14M-170-TL-4545	72	4545	A1F	12.632	12.522	13-1/16	1 15/16	4-15/16	7-3/8	0.63	2.25	130.00
80-14M170-TL	80-14M-170-TL-4545	80	4545	A1F	14.036	13.926	14-5/8	1 15/16	4-15/16	7-3/8	1.03	1.84	166.00
90-14M170-TL	90-14M-170-TL-4545	90	4545	A2	15.790	15.680	.	1 15/16	4-15/16	7-3/8	0.63	2.25	159.00
112-14M170-TL	112-14M-170-TL-4545	112	4545	D2	19.650	19.540	.	1 15/16	4-15/16	7-3/8	0.25	3.12	215.00
144-14M170-TL	144-14M-170-TL-6050	144	6050	A3	25.264	25.154	.	4 7/16	6	7-3/8	1.19	1.19	264.00
168-14M170-TL	168-14M-170-TL-6050	168	6050	A3	29.475	29.265	.	4 7/16	6	7-3/8	1.19	1.19	462.00
192-14M170-TL	192-14M-170-TL-6050	192	6050	A3	33.686	33.576	.	4 7/16	6	7-3/8	1.19	1.19	616.00
216-14M170-TL	216-14M-170-TL-6050	216	6050	A2	37.896	37.786	.	4 7/16	6	7-3/8	1.19	1.19	563.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

HTD® TIMING BELT PULLEY 14MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH

STEEL

FOR 40MM & 55MM WIDE BELTS



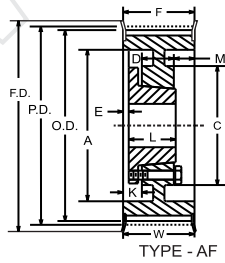
14mm PITCH (L) 40mm WIDE BELTS																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS										WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M		
QD28-14M-40-SK	28-14M-40-QD-SK	28	SK	E1F	4.912	4.808	5-13/32	1/2	2 5/8	3.125	0.000	1-13/16	1.250	0.875	2.125	-	1.938	0.875	5.20	
QD29-14M-40-SK	29-14M-40-QD-SK	29	SK	E1F	5.088	4.983	5-13/32	1/2	2 5/8	3.125	0.000	1-13/16	1.250	0.875	2.125	-	1.938	0.875	5.70	
QD30-14M-40-SK	30-14M-40-QD-SK	30	SK	D1F	5.263	5.157	5-49/64	1/2	2 5/8	3.906	0.000	1-13/16	1.250	0.438	2.125	0.438	1.938	0.438	5.60	
QD32-14M-40-SK	32-14M-40-QD-SK	32	SK	D1F	5.614	5.507	6-7/64	1/2	2 5/8	3.906	0.000	1-13/16	1.250	0.438	2.125	0.438	1.938	0.438	7.20	
QD34-14M-40-SK	34-14M-40-QD-SK	34	SK	D1F	5.965	5.858	6-15/32	1/2	2 5/8	4.063	0.000	1-13/16	1.250	0.438	2.125	0.438	1.938	0.438	8.60	
QD36-14M-40-SF	36-14M-40-QD-SF	36	SF	D1F	6.316	6.208	6-13/16	1/2	2 15/16	4.688	0.000	1-13/16	1.250	0.500	2.125	0.438	2.063	0.438	9.00	
QD38-14M-40-SF	38-14M-40-QD-SF	38	SF	D1F	6.667	6.559	7-11/64	1/2	2 15/16	4.938	0.000	1-13/16	1.250	0.500	2.125	0.438	2.063	0.438	10.60	
QD40-14M-40-SF	40-14M-40-QD-SF	40	SF	D1F	7.018	6.909	7-33/64	1/2	2 15/16	5.063	0.000	1-13/16	1.250	0.500	2.125	0.438	2.063	0.438	12.50	
QD44-14M-40-E	44-14M-40-QD-E	44	E	D1F	7.720	7.610	8-25/64	7/8	3 1/2	6.125	0.000	1-13/16	1.625	1.063	2.125	0.125	2.750	0.375	14.00	
QD48-14M-40-E	48-14M-40-QD-E	48	E	D1F	8.412	8.311	8-15/64	7/8	3 1/2	6.500	0.000	1-13/16	1.625	0.750	2.125	0.438	2.750	0.063	18.40	
QD52-14M-40-E	52-14M-40-QD-E	52	E	D1F	9.123	9.013	9-11/16	7/8	3 1/2	7.188	0.000	1-13/16	1.625	0.938	2.125	0.250	2.750	0.250	23.60	
QD56-14M-40-E	56-14M-40-QD-E	56	E	D1F	9.825	9.715	10-23/64	7/8	3 1/2	7.875	0.000	1-13/16	1.625	0.938	2.125	0.250	2.750	0.250	27.30	
QD60-14M-40-E	60-14M-40-QD-E	60	E	D2F	10.527	10.717	11-1/16	7/8	3 1/2	8.500	0.000	1-13/16	1.625	0.750	2.125	0.438	2.750	0.063	29.00	
QD64-14M-40-E	64-14M-40-QD-E	64	E	D2F	11.229	11.119	11-3/4	7/8	3 1/2	9.250	0.000	1-13/16	1.625	0.750	2.125	0.438	2.750	0.063	32.60	
QD68-14M-40-E	68-14M-40-QD-E	68	E	D2F	11.930	11.820	12-1/2	7/8	3 1/2	10.000	7.500	1-13/16	1.625	0.750	2.125	0.438	2.750	0.063	36.00	
QD72-14M-40-E	72-14M-40-QD-E	72	E	D2F	12.632	12.522	13-1/16	7/8	3 1/2	10.688	7.500	1-13/16	1.625	0.875	2.125	0.313	2.750	0.188	39.80	
QD80-14M-40-E	80-14M-40-QD-E	80	E	D2F	14.036	13.926	14-5/8	7/8	3 1/2	12.125	7.500	1-13/16	1.625	0.750	2.125	0.438	2.750	0.063	51.50	
QD90-14M-40-E	90-14M-40-QD-E	90	E	D3	15.790	15.680	-	7/8	3 1/2	14.500	7.500	-	1.625	0.938	2.125	0.250	2.750	0.250	39.60	
QD112-14M-40-E	112-14M-40-QD-E	112	E	D3	19.650	19.540	-	7/8	3 1/2	18.375	7.500	-	1.625	0.938	2.125	0.250	2.750	0.250	52.50	
QD144-14M-40-E	144-14M-40-QD-E	144	E	D3	25.264	25.154	-	7/8	3 1/2	23.875	7.500	-	1.625	0.938	2.125	0.250	2.750	0.250	80.00	

14mm PITCH (HTD) 55mm WIDE BELTS																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS										WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M		
QD28-14M-55-SK	28-14M-55-QD-SK	28	SK	E1F	4.912	4.808	5-13/32	1/2	2 5/8	3.125	0.000	2-7/16	1.250	1.500	2.750	-	1.938	0.875	6.50	
QD29-14M-55-SK	29-14M-55-QD-SK	29	SK	E1F	5.088	4.983	5-13/32	1/2	2 5/8	3.125	0.000	2-7/16	1.250	1.500	2.750	-	1.938	0.875	8.00	
QD30-14M-55-SK	30-14M-55-QD-SK	30	SK	A1F	5.263	5.157	5-49/64	1/2	2 5/8	3.906	0.000	2-7/16	1.250	0.125	2.750	0.750	1.938	0.750	6.70	
QD32-14M-55-SK	32-14M-55-QD-SK	32	SK	A1F	5.614	5.507	6-7/64	1/2	2 5/8	3.906	0.000	2-7/16	1.250	0.125	2.750	0.750	1.938	0.750	8.50	
QD34-14M-55-SK	34-14M-55-QD-SK	34	SK	A1F	5.965	5.858	6-15/32	1/2	2 5/8	4.063	0.000	2-7/16	1.250	0.125	2.750	0.750	1.938	0.750	10.30	
QD36-14M-55-SF	36-14M-55-QD-SF	36	SF	A1F	6.316	6.208	6-13/16	1/2	2 15/16	4.688	0.000	2-7/16	1.250	0.188	2.750	0.750	2.063	0.750	10.90	
QD38-14M-55-SF	38-14M-55-QD-SF	38	SF	A1F	6.667	6.559	7-11/64	1/2	2 15/16	4.938	0.000	2-7/16	1.250	0.188	2.750	0.750	2.063	0.750	12.20	
QD40-14M-55-SF	40-14M-55-QD-SF	40	SF	A1F	7.018	6.909	7-33/64	1/2	2 15/16	5.063	0.000	2-7/16	1.250	0.188	2.750	0.750	2.063	0.750	14.90	
QD44-14M-55-E	44-14M-55-QD-E	44	E	D1F	7.720	7.610	8-25/64	7/8	3 1/2	6.125	0.000	2-7/16	1.625	0.625	2.750	0.563	2.750	0.563	16.50	
QD48-14M-55-E	48-14M-55-QD-E	48	E	D1F	8.412	8.311	8-15/64	7/8	3 1/2	6.500	0.000	2-7/16	1.625	0.625	2.750	0.563	2.750	0.563	21.80	
QD52-14M-55-E	52-14M-55-QD-E	52	E	D1F	9.123	9.013	9-11/16	7/8	3 1/2	7.156	0.000	2-7/16	1.625	0.625	2.750	0.563	2.750	0.563	26.50	
QD56-14M-55-E	56-14M-55-QD-E	56	E	D1F	9.825	9.715	10-23/64	7/8	3 1/2	7.875	0.000	2-7/16	1.625	0.625	2.750	0.563	2.750	0.563	31.40	
QD60-14M-55-E	60-14M-55-QD-E	60	E	D1F	10.527	10.417	11-1/16	7/8	3 1/2	8.500	0.000	2-7/16	1.625	0.625	2.750	0.563	2.750	0.563	37.00	
QD64-14M-55-F	64-14M-55-QD-F	64	F	D2F	11.229	11.119	11-3/4	1	4	9.250	0.000	2-7/16	2.500	1.250	2.750	0.125	3.750	0.125	50.70	
QD68-14M-55-F	68-14M-55-QD-F	68	F	D2F	11.930	11.820	12-1/2	1	4	10.000	0.000	2-7/16	2.500	1.250	2.750	0.125	3.750	0.125	45.00	
QD72-14M-55-F	72-14M-55-QD-F	72	F	D2F	12.632	12.522	13-1/16	1	4	10.688	0.000	2-7/16	2.500	1.250	2.750	0.125	3.750	0.125	48.20	
QD80-14M-55-F	80-14M-55-QD-F	80	F	D3	14.036	13.926	14-5/8	1	4	12.125	0.000	2-7/16	2.500	1.250	2.750	0.125	3.750	0.125	56.00	
QD90-14M-55-F	90-14M-55-QD-F	90	F	D3	15.790	15.680	-	1	4	14.500	7.750	-	2.500	1.250	2.750	0.125	3.750	0.125	56.50	
QD112-14M-55-F	112-14M-55-QD-F	112	F	D3	19.650	19.540	-	1	4	18.375	7.750	-	2.500	1.250	2.750	0.125	3.750	0.125	74.00	
QD144-14M-55-F	144-14M-55-QD-F	144	F	D3	25.264	25.154	-	1	4	23.875	7.750	-	2.500	1.250	2.750	0.125	3.750	0.125	98.00	
QD168-14M-55-F	168-14M-55-QD-F	168	F	D3	29.475	29.365	-	1	4	28.250	7.750	-	2.500	1.250	2.750	0.125	3.750	0.125	130.00	
QD192-14M-55-F	192-14M-55-QD-F	192	F	D3	33.686	33.576	-	1	4	32.375	7.750	-	2.500	1.250	2.750	0.125	3.750	0.125	155.00	
QD216-14M-55-F	216-14M-55-QD-F	216	F	D3	37.896	37.786	-	1	4	36.625	7.750	-	2.500	1.250	2.750	0.125	3.750	0.125	210.00	

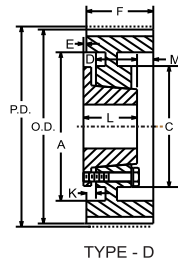
Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

HTD® TIMING BELT PULLEY 14MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH

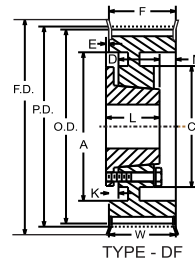
STEEL



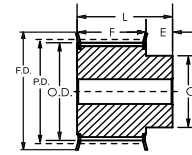
TYPE - AF



TYPE - D



TYPE - DF



TYPE - MPB

FOR 85MM & 115MM WIDE BELTS

14mm PITCH (HTD) 85mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS		STOCK BORES		DIMENSIONS										WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
P28-14M-85	28-14M-85-PB-1 1/4	28	MPB	D1F	4.192	4.808	5-9/16	1 1/4	2 11/16	3.125	3.688	3-11/16	-	1.000	4.000	-	4.000	1.000	16.50
P29-14M-85	29-14M-85-PB-1 1/4	29	MPB	D1F	5.008	4.983	5-9/16	1 1/4	2 11/16	3.125	3.688	3-11/16	-	1.000	4.000	-	4.000	1.000	17.80
QD30-14M-85	30-14M-85-QD-SK	30	SK	A1F	5.263	5.157	5-3/4	1/2	2 5/8	3.906	0.000	3-11/16	1.250	0.500	4.000	1.375	1.938	1.375	9.00
QD32-14M-85	32-14M-85-QD-SK	32	SK	A1F	5.614	5.507	6-1/8	1/2	2 5/8	3.906	0.000	3-11/16	1.250	0.500	4.000	1.375	1.938	1.375	10.30
QD34-14M-85	34-14M-85-QD-SK	34	SK	A1F	5.965	5.858	6-15/32	1/2	2 5/8	4.063	0.000	3-11/16	1.250	0.500	4.000	1.375	1.938	1.375	13.80
QD36-14M-85	36-14M-85-QD-SF	36	SF	A1F	6.316	6.208	6-13/16	1/2	2 15/16	4.688	0.000	3-11/16	1.250	0.438	4.000	1.375	2.063	1.375	14.00
QD38-14M-85	38-14M-85-QD-SF	38	SF	A1F	6.667	6.559	7-5/32	1/2	2 15/16	4.938	0.000	3-11/16	1.250	0.438	4.000	1.375	2.063	1.375	16.20
QD40-14M-85	40-14M-85-QD-SF	40	SF	A1F	7.018	6.909	7-1/2	1/2	2 15/16	5.063	0.000	3-11/16	1.250	0.438	4.000	1.375	2.063	1.375	18.20
QD44-14M-85	44-14M-85-QD-E	44	E	A1F	7.720	7.610	8-3/8	1/2	3 1/2	6.125	0.000	3-11/16	1.625	0.000	4.000	1.188	2.750	1.188	21.40
QD48-14M-85	48-14M-85-QD-E	48	E	A1F	8.421	8.311	8-15/16	7/8	3 1/2	6.500	0.000	3-11/16	1.625	0.000	4.000	1.188	2.750	1.188	28.00
QD52-14M-85	52-14M-85-QD-E	52	E	A1F	9.123	9.013	9-11/16	7/8	3 1/2	7.188	0.000	3-11/16	1.625	0.000	4.000	1.188	2.750	1.188	33.00
QD56-14M-85	56-14M-85-QD-F	56	F	D1F	9.825	9.715	10-11/32	7/8	4	7.875	0.000	3-11/16	2.500	0.625	4.000	0.750	3.750	0.750	43.80
QD60-14M-85	60-14M-85-QD-F	60	F	D1F	10.527	10.417	11-1/16	1	4	8.500	0.000	3-11/16	2.500	0.625	4.000	0.750	3.750	0.750	52.00
QD64-14M-85	64-14M-85-QD-F	64	F	D1F	11.229	11.119	11-3/4	1	4	9.250	0.000	3-11/16	2.500	0.625	4.000	0.750	3.750	0.750	60.00
QD68-14M-85	68-14M-85-QD-F	68	F	D1F	11.930	11.820	12-1/2	1	4	10.000	0.000	3-11/16	2.500	0.625	4.000	0.750	3.750	0.750	53.78
QD72-14M-85	72-14M-85-QD-F	72	F	D1F	12.632	12.522	13-1/16	1	4	10.688	0.000	3-11/16	2.500	0.625	4.000	0.750	3.750	0.750	58.00
QD80-14M-85	80-14M-85-QD-F	80	F	D1F	14.036	13.926	14-5/8	1	4	12.125	0.000	3-11/16	2.500	0.625	4.000	0.750	3.750	0.750	65.50
QD90-14M-85	90-14M-85-QD-F	90	F	D3	16.790	15.680	-	1	4	14.500	7.750	-	2.500	0.625	4.000	0.750	3.750	0.750	69.00
QD112-14M-85	112-14M-85-QD-F	112	F	D3	19.650	19.540	-	1	4	18.250	7.750	-	2.500	0.625	4.000	0.750	3.750	0.750	88.00
QD144-14M-85	144-14M-85-QD-F	144	F	D3	25.264	25.154	-	1	4	23.875	7.750	-	2.500	0.625	4.000	0.750	3.750	0.750	125.00
QD168-14M-85	168-14M-85-QD-F	168	F	D3	29.475	29.265	-	1	4	28.125	7.750	-	2.500	0.625	4.000	0.750	3.750	0.750	153.00
QD192-14M-85	192-14M-85-QD-F	192	F	D3	33.576	33.576	-	1	4	32.375	7.750	-	2.500	0.625	4.000	0.750	3.750	0.750	177.00
QD216-14M-85	216-14M-85-QD-F	216	F	D3	37.786	37.786	-	1	4	36.375	7.750	-	2.500	0.625	4.000	0.750	3.750	0.750	215.00

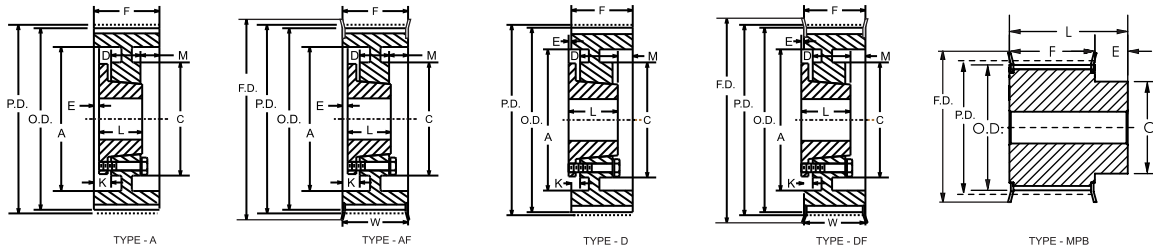
14mm PITCH (HTD) 115mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS		STOCK BORES		DIMENSIONS										WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
P28-14M-115	28-14M-115-PB-1 1/4	28	MPB	MPB	4.912	4.808	5-13/32	1 1/4	2 11/16	3.125	3.688	4-15/16	-	1.250	5.250	-	5.000	1.500	21.50
P29-14M-115	29-14M-115-PB-1 1/4	29	MPB	MPB	5.088	4.983	5-13/32	1 1/4	2 11/16	3.125	3.688	4-15/16	-	1.250	5.250	-	5.000	1.500	23.50
QD30-14M-115SK	30-14M-115-QD-SK	30	SK	A1F	5.263	5.157	5-49/64	1/2	2 5/8	3.906	0.000	4-15/16	1.250	1.250	5.250	2.000	1.938	2.000	11.00
QD32-14M-115-SK	32-14M-115-QD-SK	32	SK	A1F	5.614	5.507	6-7/8	1/2	2 5/8	3.906	0.000	4-15/16	1.250	1.250	5.250	2.000	1.938	2.000	14.50
QD34-14M-115-SK	34-14M-115-QD-SK	34	SK	A1F	5.965	5.858	6-15/32	1/2	2 5/8	4.063	0.000	4-15/16	1.250	1.250	5.250	2.000	1.938	2.000	18.30
QD36-14M-115-SF	36-14M-115-QD-SF	36	SF	A1F	6.316	6.208	6-13/16	1/2	2 15/16	4.813	0.000	4-15/16	1.250	1.063	5.250	2.000	2.063	2.000	17.00
QD38-14M-115-SF	38-14M-115-QD-SF	38	SF	A1F	6.667	6.559	7-11/64	1/2	2 15/16	4.938	0.000	4-15/16	1.250	1.063	5.250	2.000	2.063	2.000	21.00
QD40-14M-115-SF	40-14M-115-QD-SF	40	SF	A1F	7.018	6.909	7-33/64	1/2	2 15/16	5.063	0.000	4-15/16	1.250	1.063	5.250	2.000	2.063	2.000	22.40
QD44-14M-115-E	44-14M-115-QD-E	44	E	A1F	7.720	7.610	8-25/64	7/8	3 1/2	6.125	0.000	4-15/16	1.625	0.625	5.250	1.813	2.750	1.813	25.50
QD48-14M-115-E	48-14M-115-QD-E	48	E	A1F	8.412	8.311	8-15/64	7/8	3 1/2	6.500	0.000	4-15/16	1.625	0.750	5.250	1.938	2.750	1.688	33.20
QD52-14M-115-F	52-14M-115-QD-F	52	F	A1F	9.123	9.013	9-11/16	1	4	7.188	0.000	4-15/16	2.500	0.000	5.250	1.375	3.750	1.375	42.00
QD56-14M-115-F	56-14M-115-QD-F	56	F	A1F	9.825	9.715	10-23/64	1	4	7.875	0.000	4-15/16	2.500	0.000	5.250	1.375	3.750	1.375	50.50
QD60-14M-115-F	60-14M-115-QD-F	60	F	A1F	10.527	10.417	11-1/16	1	4	8.500	0.000	4-15/16	2.500	0.000	5.250	1.375	3.750	1.375	58.30
QD64-14M-115-J	64-14M-115-QD-J	64	J	D1F	11.229	11.119	11-3/4	1 1/2	4 1/2	9.250	0.000	4-15/16	3.188	0.563	5.250	1.000	4.625	1.063	72.30
QD68-14M-115-J	68-14M-115-QD-J	68	J	D1F	11.930	11.820	12-1/2	1 1/2	4 1/2	10.000	0.000	4-15/16	3.188	0.563	5.250	1.000	4.625	1.063	83.20
QD72-14M-115-J	72-14M-115-QD-J	72	J	D1F	12.632	12.522	13-1/16	1 1/2	4 1/2	10.688	0.000	4-15/16	3.188	0.563	5.250	1.000	4.625	1.063	94.10
QD80-14M-115-J	80-14M-115-QD-J	80	J	D2F	14.036	13.926	14-5/8	1 1/2	4 1/2	12.125	9.000	4-15/16	3.188	0.563	5.250	1.000	4.625	1.063	90.00
QD90-14M-115-J	90-14M-115-QD-J	90	J	D2	15.790	15.680	-	1 1/2	4 1/2	14.500	9.000	-	3.188	0.563	5.250	1.000	4.625	1.063	102.00
QD112-14M-115-J	112-14M-115-QD-J	112	J	D3	19.650	19.540	-	1 1/2	4 1/2	18.250	9.000	-	3.188	0.563	5.250	1.000	4.625	1.063	121.00
QD144-14M-115-J	144-14M-115-QD-J	144	J	D3	25.264	25.154	-	1 1/2	4 1/2	23.875	9.000	-	3.188	0.563	5.250	1.000	4.625	1.063	168.00
QD168-14M-115-J	168-14M-115-QD-J	168	J	D3	29.475	29.365	-	1 1/2	4 1/2	28.094	9.000	-	3.188	0.563	5.250	1.000	4.625	1.063	198.00
QD192-14M-115-M	192-14M-115-QD-M	192	M	D3	33.686	33.576	-	1 1/2	4 1/2	32.375	9.000	-	3.188	0.563	5.250	1.000	4.625	1.063	235.00
QD216-14M-115-M	216-14M-115-QD-M	216	M	D3	37.896	37.786	-	1 1/2	4 1/2	36.375	9.000	-	3.188	0.563	5.250	1.000	4.625	1.063	340.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

Drill & tap Set Screw holes as per request.

HTD® TIMING BELT PULLEY 14MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 170MM WIDE BELTS


14mm PITCH (HTD) 170mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
P36-14M-170	36-14M-170-PB-1 1/2	36	MPB	DF1	6.316	6.206	6-23/32	1 1/2	3 3/8	4.688	5.000	7-1/16	-	0.125	7.375	-	6.000	2.625	47.30
P38-14M-170	38-14M-170-PB-1 1/2	38	MPB	DF1	6.667	6.557	7-5/32	1 1/2	3 5/8	4.938	5.375	7-1/16	-	0.125	7.375	-	6.000	2.625	53.60
P40-14M-170	40-14M-170-PB-1 1/2	40	MPB	DF1	7.018	6.908	7-1/2	1 1/2	3 3/4	5.063	5.563	7-1/16	-	0.125	7.375	-	6.000	2.625	58.80
QD44-14M-170	44-14M-170-QD-E	44	E	AF1	7.720	7.610	8-3/8	7/8	3 1/2	6.125	0.000	7-1/16	1.625	1.688	7.375	2.875	2.750	2.875	32.80
QD48-14M-170	48-14M-170-QD-E	48	E	AF1	8.421	8.311	8-15/16	7/8	3 1/2	6.500	0.000	7-1/16	1.625	1.688	7.375	2.875	2.750	2.875	42.00
QD52-14M-170	52-14M-170-QD-F	52	F	AF1	9.123	9.013	9-11/16	1	4	7.188	0.000	7-1/16	2.500	1.688	7.375	2.438	3.750	2.438	60.90
QD56-14M-170	56-14M-170-QD-F	56	F	AF1	9.825	9.715	10-11/32	1	4	7.875	0.000	7-1/16	2.500	1.688	7.375	2.438	3.750	2.438	62.00
QD60-14M-170	60-14M-170-QD-J	60	J	AF1	10.527	10.417	11-1/16	1 1/2	4 1/2	8.500	0.000	7-1/16	3.188	0.719	7.375	2.281	4.625	1.906	80.70
QD64-14M-170	64-14M-170-QD-J	64	J	AF1	11.229	11.119	11-3/4	1 1/2	4 1/2	9.250	0.000	7-1/16	3.188	0.563	7.375	2.125	4.625	2.063	99.50
QD68-14M-170	68-14M-170-QD-J	68	J	AF1	11.930	11.820	12-1/2	1 1/2	4 1/2	10.000	0.000	7-1/16	3.188	0.563	7.375	2.125	4.625	2.063	107.60
QD72-14M-170	72-14M-170-QD-J	72	J	AF1	12.632	12.522	13-1/16	1 1/2	4 1/2	10.688	0.000	7-1/16	3.188	0.563	7.375	2.125	4.625	2.063	125.00
QD80-14M-170	80-14M-170-QD-J	80	J	AF2	14.036	13.926	14-5/8	1 1/2	4 1/2	12.250	9.000	7-1/16	3.188	0.563	7.375	2.125	4.625	2.063	129.50
QD90-14M-170	90-14M-170-QD-J	90	J	A2	15.790	15.680	-	1 1/2	4 1/2	14.500	9.000	-	3.188	0.563	7.375	2.125	4.625	2.063	76.50
QD112-14M-170	112-14M-170-QD-M	112	M	D3	19.650	19.540	-	2	5 1/2	18.250	11.375	-	5.188	0.219	7.375	1.438	6.750	0.750	188.20
QD144-14M-170	144-14M-170-QD-M	144	M	D3	25.264	25.154	-	2	5 1/2	23.625	11.375	-	5.188	0.219	7.375	1.438	6.750	0.750	237.00
QD168-14M-170	168-14M-170-QD-M	168	M	D3	29.475	29.365	-	2	5 1/2	28.094	11.375	-	5.188	0.219	7.375	1.438	6.750	0.750	279.20
QD192-14M-170	192-14M-170-QD-M	192	M	D3	33.686	33.576	-	2	5 1/2	32.250	11.375	-	5.188	0.219	7.375	1.438	6.750	0.750	417.00
QD216-14M-170	216-14M-170-QD-M	216	M	D3	37.896	37.786	-	2	5 1/2	36.375	11.375	-	5.188	0.219	7.375	1.438	6.750	0.750	375.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

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